



max. Druckkraft Pressenrahmen
bei 500 bar
max. force jacking station
at 500 bar

11300kN

tech. Daten Hydraulikzylinder
hydraulic cylinder specifications

Anzahl
Anzahl 2

Kolben-Ø
Kolben-Ø 280mm

Stangen-Ø
Stangen-Ø 300mm

Hub
Hub 1630mm

Stroke
Stroke 1630mm

Wenn nicht anderweitig angegeben, sind metrische Schraubsizen entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle auszuheben

Schrauben-Anzugsmomente in Nm
nach A-MB0002, A-GW002, A-FS003 und A-MT005
Reibkoeffizient $\mu = 0,2$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

Screw tightening torques in Nm
following A-MB0002, A-GW002, A-FS003 and A-MT005
coefficient of friction $\mu = 0,2$

| | 5,8 | 8,8 | 10,9 | 12,9 |
|------|-----|------|------|------|
| M12 | 35 | 75 | 110 | 130 |
| M16 | 85 | 180 | 265 | 310 |
| M20 | 165 | 360 | 520 | 600 |
| M24 | 285 | 630 | 890 | 1050 |
| M30 | 570 | 1260 | 1800 | 2100 |
| max. | 600 | 1350 | 2000 | 2300 |



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name
JACKING STATION
D-RE-S2800-F1300-H3520-O-T

drawing number
809-51-503-00

sheet no. / total
1/1 E

date
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